| Work Orde September-23-13 | | | | | /*107 | 7236* | | | | | _ 15 840 15 15 15 15 15 15 15 15 15 15 15 15 15 | Page 1 |
|---------------------------------------------|----------------------|-------------------------------|----------------------------------------|-------------------------------------|-------------------------------------------------|-------------|------------|--------------|---------------|------------------|-------------------------------------------------|-----------------------------------------------|
| Item ID: Revision ID: | D3913-041 | | | A | Accept | *N900 | 040 | 100 | * ,s | etup Star | | S1* |
| Item Name: | Long Basket B | Base Assemby, 350 | | | | | | | | Stop | , *N | S2* |
| Start Date: Required Date: Reference: | 10/01/13 10/04/13 | Start Qty: 1.6 Req'd Qty: 1.6 | | *1* *1* | | Cust Item I | D: • | | | • | | |
| Approvals: | Process Pla | n: | | 13-09-23 | Tooling: | D: | ate: | | R | tun Star Stop | 1/1 | R1* |
| | QC: | | Date: | | SPC (Y/N): | D: | ate: | | | 5.01 | * N | R2* |
| Sequence ID/ Work Center II |) | Operation Description | | | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
| Draw Nbr | Rev | ision Nbr | | | | | | | | | | |
| D3913 | С | | , | | | | | | | | | |
| D4020 | A | | | | | | | | | | | |
| 100 | | Weld per dwg A/F | R S.S. rod Batch | 412382 | 3 0.00 | | | | | DAG | , | |
| *100* Large Fab | | Large Fab Memo |) | | 0.00 | • | | 1 | \ | 43 - ; &8 | 13-10 | <u>ე. </u> |
| Large Fab | | | emble ribs, welconspect before welcons | | 3 using DT9610A | | | | | | | |
| | | | | | all mesh on basket as to clear fasteners hol | | | | | | | |
| | | | | Mounting brackets nge and bracket** | s as per dwg D3913 ** | | | | | | | |
| | | 4- We | eld D4672-1 blan | king plates as per | dwg | | | | | | | |
| 110 | | QC9- Inspect visus | al per QS1004- Fi | usion Welds | 0.00 | | | | | | | DAS |
| *11 0 * | | Mem | 0 | | 0.00 | | | | | B.10. | <u> </u> | 9 9-89 |

Quality Control

| | | | | | | | | | | DQA: | Date: | |
|---------------|------------|----------|----------|----------|----------------------------|----------|---------|----------------------------------------|----------|---------------|---------------------------------------|--------------------|
| NCR: Y | es / No | | | | WORK ORDER NON-C | CON | NFOR! | MANCE / UPDATE | | QA Closed: | Date: | |
| | | | | | DISPOSITION | | :: | AGAINS | T DE | PARTMENT/ | · · · · · · · · · · · · · · · · · · · | |
| Work Orde | er: | | | | Rework | 1 | | Skid-tube Crosstube | ٦ | 1 | Water Jet | Engineering |
| Part N | lo | | , | | Scrap | | 1 | Machining Small Fall Forming Finishing | b | 4 | d. Eng. Coor. | Quality Other |
| NCR N | lo | | | | Work Order Update | | | Large Fab Composite | e | | Supplier | |
| Root | | | | Descri | ption of work order update | 1 | nitial | Action | | Sign & | <u> </u> | |
| Cause | Date | Step | Qty | | or Non-conformance | Ch | ief Eng | Description | | Date | Verification | QC Inspector |
| Doc/Data | | | | | | | | | | | | |
| Equip/Tooling | | 1 | | | | | | | | | | |
| Operator | | | | | | | | | | | | |
| Material | | ł | | | | | | | | | | |
| Setup | | | | | | 1 | | | | | | |
| Other | | | | | | | | | | | | , |
| Process | | | | | | | | | | | | |
| Supplier | _ | | | | | | | | | | | |
| Training | _ | | | } | | 1 | | | | | | |
| Unapproved | | | <u>l</u> | <u> </u> | | | | | | | | |
| | | | | | , | AUL | T CATE | GORY | | | | |
| Landii | ng Gear | | | _ | General | | 1 | | _ | 1 | _ | ٦ |
| | Bending | | | | Bend | \perp | Grain | | - | Ovalized | | Pressure/Forced |
| | Centre N | ot Conce | ntric to | o/s | BOM/Route | <u> </u> | Hardwa | | \vdash | Over/Under | _ | Temperature/Cure |
| | Cracks | _ | | <u> </u> | Broken/Damaged | \vdash | 1 | ion Incomplete | \vdash | Part Incorred | - | Weld |
| | Crushed/ | 'Crimped | | <u> </u> | Burrs | <u> </u> | 1 | ions Incomplete/Unclear | <u> </u> | Part Lost/Mi | ssing | Wrong Stock Pulled |
| | Cuffs | | | | Contamination | <u></u> | Mainte | | \perp | Part Moved | | |
| | Heat Treat | | | | Countersink | | Mislabe | eled | | Positioned V | Vrong | |

Misread

Out of Calibration
Out of Sequence

Outside Dimensions

Offset

Power Loss/Surge

Other

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Inspection Strip in Tube

Torque Waves in Extrusion

Cut Too Short

Drill Holes

Drawing

Finish

| Work Orde September-23-13 | | | | *107 | 7236* | | | | | | Page 2 |
|---------------------------------------------|-----------|----------------------------------------------|-------------------------|----------------------|--------------------------|------------|--------------|---------------|--------------------|------------------|-------------------------|
| Item ID: Revision ID: Item Name: | D3913-041 | Base Assemby, 350 | | Accept | *N900 | 040 | 100 |)* s | etup Start Stop | 1 1/4 | S1* S2* |
| Start Date: Required Date: Reference: | 10/01/13 | Start Qty: 1.00 Req'd Qty: 1.00 | *1* *1* | | Cust Item I Customer: | D: | | | S | | |
| Approvals: | | n: | | Tooling: SPC (Y/N): | | ate: | | R | tun Start Stop | 171 | R1* R2* |
| Sequence ID/ Work Center II | D | Operation Description OC5- Inspect part comp | leteness to sten on W/O | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
| *120* QC Quality Control | | Memo | isoties to step sin me | 0.00 | | | | . | B.10-2 | ٩ | DAS 9 9-89 |
| 125 | | Pressure Wash per QSI0 | 005 4.3 | 0.00 | | | | / | 7 <i>0</i> | 2 .7 1 | ; ; |
| *125* | | Mama | | 0.00 | | | | | 176 | 7151 | 0.79 |

0.00

Memo

125
HandFinish

Hand Finishing

| NCR: Y | 'es / | No | | | | WORK ORDER NON-C | ONFORI | MANCE / UP | | DQA: | Date: _ | • |
|------------------------------|-------|------|------|-----|--------|----------------------------------------------------------|-----------|--------------------------------------------|--------------------------------------------------------|-----------|--------------|---------------------------|
| Work Orde Part N NCR N | lo | | | | | DISPOSITION Rework Scrap Use-as-is Work Order Update | | Skid-tube Machining noforming Large Fab | AGAINST DE Crosstube Small Fab Finishing Composite | PARTMENT, | | Engineering Quality Other |
| Root | | | | | Descri | ption of work order update | Initial | Ac | tion | Sign & | | |
| Cause | | Date | Step | Qty | C | or Non-conformance | Chief Eng | Desc | ription | Date | Verification | QC Inspector |
| Doc/Data | | | | | | | | | | , | | |
| Equip/Tooling | | | | | | | | Ì | | | | |
| Operator | | | | | | | | | • | | | |
| Material | | | | | | | | | | | | |
| Setup | | | | | | | | | | | | |
| Other | | ļ | | | | | | | | | | |
| Process | | | | | | | | | | | | |
| Supplier | | | | | | | | | | | | |

Landing Gear General Bend Grain Ovalized Pressure/Forced Bending BOM/Route Over/Under tolerance Temperature/Cure Centre Not Concentric to O/S Hardware Broken/Damaged Inspection Incomplete Part Incorrect Weld Cracks Wrong Stock Pulled Crushed/Crimped Instructions Incomplete/Unclear Part Lost/Missing Burrs Part Moved Cuffs Contamination Maintenance Positioned Wrong Mislabeled Heat Treat Countersink Other Cut Too Short Misread Power Loss/Surge Inspection Strip in Tube Drill Holes Offset Ripples in Bend Out of Calibration Torque Waves in Extrusion Drawing Finish Out of Sequence Turning Sequence Wave/Twist in Tube Folio Outside Dimensions

FAULT CATEGORY

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Training Unapproved

| Work Orde September-23-13 | | | | *1073 | 236* | | | | | | | Page 3 | ٠. |
|------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|------------------------------------|------------------------------|---------------------------------------------------------|------------------------|------------|--------------|---------------|------------|---------------|------------------|----------------|---------|
| Revision ID: | D3913-041 Long Basket | Base Assemby, 350 | | Accept | *N900 | 040 | 100 |)* | Setup | Start Stop | 17. | S1* S2* | |
| Required Date: | 10/01/13 10/04/13 | Start Qty: 1.00 Req'd Qty: 1.00 | *1* *1* | | Cust Item II Customer: | D: | | | | | | | |
| Approvals: | Process Pl | an: | Date: | Tooling: | Da | nte: | _ | | Run | Start | "1/ | R1* | as 4 |
| Reference: Approvals: Process Plan: Date: Tooling: QC: Date: SPC (Y/N): Sequence ID/ Operation Set Up/ Work Center ID Description Run Hours | Da | ıte: | | | | Stop | *N | R2* | | | | | |
| Work Center II |) | • | per QS1005 4.3-Steel | - | Tool ID | Tool # | Plan Code | Accept Qty | Rej Qty | y | Reject Number | Insp. Stamp | |
| *130* Powdercoat Powder Coating | | Memo 1- Plug hole coat | es and mask only interior of | 0.00 of hinge (3) prior to powder | | | | | ₽ <u> </u> | <u>10°</u> . | 1 <u>0.00.</u> | 34 9-8 | |
| | | FINISH TIM | ME: | 2 ccessary*********************************** | **** | | | | | | | | |

140

QC3- Inspect Part Finish

0.00

140

Memo

START TIME:

OVEN TEMPERATURE: ____FINISH TIME: ____

Quality Control

0.00

1x / 11/13/10/30

| | | | | | | | | | | | | DQA: | Da | te: | |
|---------------|--------------------------|-----------|----------|----------|--------|----------------------------|-----|----------|---------------------|------------------------|---------|---------------------|------------------------------|-----|--------------------|
| NCR: Y | 'es | / No | | | | WORK ORDER NON-C | | NFORN | ANCE / UPI | DATE | | • | | | 1 |
| | | , | | | | | | | • | | C | QA Closed: | Da | te: | *• |
| Work Orde | \r. | | | | | DISPOSITION | | | | AGAINST D | EP | ARTMENT/ | PROCESS | | |
| WOIK OIGE | - | | | | | Rework | 1 l | | Skid-tube | Crosstube | ٦ | | Water Jet | | Engineering |
| Part N | ۱o. <u>-</u> | | | | | Scrap Use-as-is | | ľ | Machining noforming | Small Fab Finishing | | | d. Eng. Coor. e/Packaging | | Quality Other |
| NCR N | No. | | | | | Work Órder Update | | | Large Fab | Composite | | | Supplier | - | |
| Root | | | | | Descri | ption of work order update | 1 | nitial | Act | ion | T | Sign & | | | |
| Cause | Ì | Date | Step | Qty | (| or Non-conformance | Ch | ief Eng | Descr | ription | ┙ | Date | Verificatio | n | QC Inspector |
| Doc/Data | | | | | | | | | | | | | | | |
| Equip/Tooling | | | | | | | | | | | | | | | |
| Operator | | | | | | | | | | | 1 | | | | No. 5 de |
| Material | | | } | | | | Ì | | • | | - | | | | |
| Setup | | | Ì | | | | | | | | Ì | | | | |
| Other | | | | | | | | | | | | | | | |
| Process | | | | | | | | | | | | | | | |
| Supplier | | | | | | | | | | | | | | | |
| Training | П | | | | | | | | | | | | | | |
| Unapproved | | i | | | | | | | | | | | | | |
| | | | | | | F | AUI | T CATE | GORY | | | | | | |
| Landi | ng (| ear | | | | General | | _ | | ٠ | | | | | |
| | | Bending | | | | Bend | | Grain | | | _ (| Ovalized | | | Pressure/Forced |
| | | Centre No | ot Conce | ntric to | o/s | BOM/Route | | Hardwa | re | | <u></u> | Over/Under | tolerance | | Temperature/Cure |
| | | Cracks | | | [| Broken/Damaged | | Inspecti | on Incomplete | | F | Part Incorrec | rt . | | Weld |
| | Г | Crushed/ | Crimped | | | Burrs | | Instruct | ions Incomplete/l | Jnclear | F | Part Lost/Mi | ssing | | Wrong Stock Pulled |
| | | Cuffs | | | | Contamination | | Mainte | enance | Γ | f | Part Moved | | | _ |
| | Г | Heat Trea | at | | | Countersink | | Mislabe | eled | | ţ | Positioned W | /rong | | _ |
| | Inspection Strip in Tube | | | | | Cut Too Short | | Misread | d . | | Ī | Power Loss/ | Surge | | Other |
| | Ripples in Bend | | | | | Drill Holes | | Offset | | _ | | | | | |

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing Finish

| Work Ordenserver 23-1. | er ID 107236 3 11:36:14 AM | | *107 | 7236* | | | | | | Page 4 |
|-----------------------------------------------|----------------------------------------------------|-----------------------------|----------------------|----------------------------|--------------|---------------|------------|---------------|------------------|----------------|
| Item ID: Revision ID: Item Name: | D3913-041 Long Basket Base Assemby, 350 | | Accept | *N900040 | 100 |)* | Setup | Start Stop | 1 71 | S1* S2* |
| Required Date: Reference: Approvals: | 10/01/13 Start Qty: 1.0 10/04/13 Req'd Qty: 1.0 | • | | Cust Item ID: Customer: | | | | | | |
| | Process Plan: | Date: | Tooling: | Date: | | | Run | Start | *N | R1* |
| | QC: | | SPC (Y/N): | Date: | | | | Stop | *N | R2* |
| Sequence ID/ Work Center II | • | | Set Up/ Run Hours | Tool ID Tool # | Plan Code | Accept Qty | Rej Qty | | Reject Number | Insp. Stamp |
| *150 *150* HandFinish Hand Finishing | Assemble as per dv Mem o Pick K | , | 0.00 | | | <u>\</u> | | _ | II | 13/10/30 |
| *160 | QC5- Inspect part | completeness to step on W/O | 0.00 | | | j | | | | 605 13·1 |
| QC Quality Control | Memo |) | 0.00 | | | | | | | |

0.00

0.00

Identify as per dwg & Stock Location: w()

Memo

170

170

Packaging

Packaging

04030-141/B106745 1x of Mushol30

| | <i>:</i> | | | | | | | | DQA: | Date: | |
|---------------|----------|------|-----|---------|------------------------------------------|-----------|-----------------------------------------|-----------------------------------------|------------|-----------------------------------------------|---------------------------------------|
| NCR: Yes | s / No | | | | WORK ORDER NON-C | ONFORM | MANCE / UF | PDATE | QA Closed: | Date: | , , , , , , , , , , , , , , , , , , , |
| Work Order: | | | | | DISPOSITION | | | AGAINST DE | PARTMENT | /PROCESS | |
| Part No. | | | | | Rework Scrap Use-as-is Work Order Update | | Skid-tube Machining noforming Large Fab | Crosstube Small Fab Finishing Composite | i | Water Jet d. Eng. Coor. re/Packaging Supplier | Engineering Quality Other |
| Root | | | | Descrip | otion of work order update | Initial | A | ction | Sign & | | |
| Cause | Date | Step | Qty | o | or Non-conformance | Chief Eng | Des | cription | Date | Verification | QC Inspector |
| Doc/Data | | | | | | | | | | | |
| Equip/Tooling | | | | | | | | | | | |
| Operator |] | İ | | | | | | | | | |
| Material | | | | | | | | | | | |
| Setup | | | | | | | | | | | |
| Other | |] | | | | | | | | | |
| Process | | | | | | İ | | | | | |
| Supplier | | | | | | | | | | | |
| Training | 7 | 1 | | | | | | | | | • |

| Landin | g Gear | General | _ | _ | _ |
|--------|------------------------------|----------------|---------------------------------|----------------------|--------------------|
| | Bending | Bend | Grain | Ovalized | Pressure/Forced |
| | Centre Not Concentric to O/S | BOM/Route | Hardware | Over/Under tolerance | Temperature/Cure |
| | Cracks | Broken/Damaged | Inspection Incomplete | Part Incorrect | Weld |
| | Crushed/Crimped | Burrs | Instructions Incomplete/Unclear | Part Lost/Missing | Wrong Stock Pulled |
| | Cuffs | Contamination | Maintenance | Part Moved | |
| | Heat Treat | Countersink | Mislabeled | Positioned Wrong | _ |
| | Inspection Strip in Tube | Cut Too Short | Misread | Power Loss/Surge | Other |
| [| Ripples in Bend | Drill Holes | Offset | | |
| | Torque Waves in Extrusion | Drawing | Out of Calibration | | |
| | Turning Sequence | Finish | Out of Sequence | | |
| | Wave/Twist in Tube | Folio | Outside Dimensions | | |

FAULT CATEGORY

Unapproved

| Work Ord September-23- | | | | *107 | 7236* | | | | | | Page 5 |
|-------------------------------------------------|--------------------------|------------------------------------|----------------------|----------------------|--------------------------|------------|--------------|---------------|----------------|------------------|---------------|
| Item ID: Revision ID: Item Name: | D3913-041 Long Basket | Base Assemby, 350 | | Accept | *N900 | 040 | 100 |)* s | Setup Sta | 1 \ | IS1* IS2* |
| Start Date: Required Date | 10/01/13 e: 10/04/13 | Start Qty: 1.00 Req'd Qty: 1.00 | *1* *1* | | Cust Item I Customer: | D: | | | | | |
| Reference: Approvals: | Process P | lan: | Date: | Tooling: SPC (Y/N): | | ate: | | R | tun Sta Sto | | IR1* |
| Sequence ID/ Work Center | | Operation Description | | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. r Stamp |
| Work Center ID 180 *180* QC Quality Control | | QC21- Final Inspection Memo | - Work Order Release | 0.00 | | | | | | d 13 | 10-3/ MK |
| | | | | | | | | | | | 13/10° |

| NCR: Y | 'es | / No | | | | WORK ORDER NON-O | O | NFORM | MANCE / UPI | DATE | | | |
|---------------|---------------------------|------------|----------|------------|----------|---------------------------------------------------|----------|-------------|--------------------------------------------|-----------------------------------------|--------------|-----------------------------------------------|---------------------------|
| | | | | | | | | | | | QA Closed: | Date: | • • |
| Work Orde | er: | | | | | DISPOSITION | | | | AGAINST DE | PARTMENT | PROCESS | |
| Part N | - lo | | | | | Rework Scrap Use-as-is Work Order Update | | | Skid-tube Machining noforming Large Fab | Crosstube Small Fab Finishing Composite | l | Water Jet d. Eng. Coor. re/Packaging Supplier | Engineering Quality Other |
| Root | | | | | | ption of work order update | I | nitial | | tion | Sign & | | |
| Cause | | Date | Step | Qty | | or Non-conformance | Ch | ief Eng | Descr | ription | Date | Verification | QC Inspector |
| Doc/Data | | | | | | | | | | : | | | |
| Equip/Tooling | _ | | | | : | | | | | | | | |
| Operator | | | | | | | | | | | | | |
| Material | | · | | | | | | | | | | | |
| Setup | | | | | | | | | | | | | |
| Other | Щ | | i | | | | | | | | | | |
| Process | \dashv | | Į. | | | | | | | | | | a t |
| Supplier | \dashv | | | | | | | | | | | | |
| Training | Н | | | | | | | | | | | | |
| Unapproved | | <u> </u> | L | <u> </u> | <u> </u> | | <u> </u> | T CATE | CORV | |] | | |
| Landi | · C | | | | | F General | AUL | .I CAIE | GONT | | · | | |
| Lanu | | Bending | | | | Bend | | Grain | | | Ovalized | | Pressure/Forced |
| | — | Centre No | nt Conce | ntric to | | BOM/Route | \vdash | Hardwa | ıro | <u> </u> | Over/Under | tolerance | Temperature/Cure |
| | —— | Cracks | or conce | inci ic to | · – | Broken/Damaged | - | -{ | ion Incomplete | _ | Part Incorre | | Weld |
| | - | Crushed/ | Crimped | | . | Burrs | | 4 ` | tions Incomplete/ | Unclear — | Part Lost/Mi | — | Wrong Stock Pulled |
| | _ | Cuffs | p | | | Contamination | | Mainte | • | | Part Moved | |] 0 |
| | - | Heat Trea | at | | <u> </u> | Countersink | | Mislabe | | | Positioned V | Vrong | |
| | | Inspectio | | Tube | | Cut Too Short | | Misrea | | | Power Loss/ | | Other |
| | - | Ripples in | | • | | Drill Holes | | Offset | | <u> </u> | • | · - L | |
| | Torque Waves in Extrusion | | | n | Drawing | | Out of | Calibration | | | | | |
| | Turning Sequence | | | | | Finish | | Out of | Sequence | | | | |

Outside Dimensions

DQA:

Date:

Wave/Twist in Tube

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

September-23-13 11:36:12 AM

Work Order ID:

107236

Parent Item:

D3913-041

verified by:EC

Parent Item Name:

Long Basket Base Assemby, 350

Start Date: 10/01/13

Required Date: 10/04/13

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A new issue DD 10.03.19 verified by:EC

IPP REV:C 12.07.24 AS PER DWG REV.B DD VERF:EC

IPP Rev:B chg qty's DD 10.04.12

REV:D 13.08.21 DWG REV.C / ECN 13-624 DD VERF:JLM

Component Item ID/ Qty on Qty Status Replacement Mfg/ Bin Last Unit of Qty per Kit Total Date **Primary** Route Massura Uand

| Item Name | Item ID | Nig/ Purch | Bin Item | Primary Location | Location | Route Seq ID | Measure | Hand | Qty Issued Issued |
|--------------------|---------|---------------|-------------|---------------------|-----------------|-----------------|----------|---------|-------------------|
| D3913-1 Rib | | Manufactured | No | | | 100 | Each | 9.0000 | 1 B 100 460 AS |
| | | | | Location | | Loc Qty | <u>L</u> | oc Code | 43 13-10 24 |
| | | | | WA | | 1 | | | |
| | | | | 9 | 7979 | 1 | | | |
| • | | | | WA005 | | 8 | | | · |
| | | | | | 00460 | 7 | | | |
| | | | | 8 | 38637 | 1 | | | |
| D3913-3 | | Manufactured | No | | | 100 | Each | 10.0000 | 1 1 |
| Rib | | | | | | | | | B 100443 |
| | | | | Location | • | Loc Qty | L | oc Code | (A3)13.10.24 |
| | | | • | WA004 | | I | | | |
| | | | | | 100442 | 1 | | | |
| | | | | WA005 | | 9 | | | |
| | | | | | 100443 59160 | 7 | | 2 | |
| | | | | | 34651 | 1 | | | <u> </u> |
| D3913-7 | | Manufactured | No | | 3.031 | 100 | Each | 12.0000 | 2 2 |
| Rib | | Manufactured | , | | | 1 | | | B94858 → 2x |
| | | | | Location | | Loc Oty | 1 | oc Code | a A |
| | | | | WA004 | | 11 | | | DAS 13.10.24 |
| | | | | | 100483 | 4 | | | |
| | | | | | 101023 | 4 | | | |
| | | | | (| 99781 | 3 | 1 | | |
| | | | | WA006 | | 1 | | | |
| | | | | | 100482 | 1 | | | · |
| | | | | | | | | | |

| | | | | | | | | | | | DQA: | Date | ! : |
|------------------------|----------|------------|------------|----------|--------|--------------------------------------------------|-----|----------|--------------------------------------------|-----------------------------------------|--------------|--------------------------------------------------------|---------------------------|
| NCR: Y | ⁄es | / No | | | | WORK ORDER NON-O | 100 | NFORM | ANCE / UP | DATE | OA Clasada | Date | .a. : |
| | | | | | | | | ſ | | | QA Closed: | Date | |
| Work Orde | ٠ř٠ | | | | | DISPOSITION | | | | AGAINST DE | PARTMENT | /PROCESS | |
| Part N | No. | | | | | Rework Scrap Use-as-is Work Order Update | | f | Skid-tube Machining noforming Large Fab | Crosstube Small Fab Finishing Composite | -1 | Water Jet d. Eng. Coor. re/Packaging Supplier | Engineering Quality Other |
| D | | | | | Deseri | ation of work and an undata | | Initial | Δ. | tion | Sign & | | |
| Root | 1 | Data | Cton | 0+1 | | ption of work order update or Non-conformance | 1 | nief Eng | | cription | Date | Verification | QC Inspector |
| Cause | \dashv | Date | Step | Qty | | or Non-comormance | Cit | ner Eng | Desc | лрион | Date | vermeation | QC mspector |
| Doc/Data | Н | | | | | | | | | | | | |
| Equip/Tooling Operator | - | | | | | | | | | | | | |
| Material | H | | | | | | | | | | | | |
| Setup | Н | | | | | | | ; | | | | | |
| Other | Н | | | | | | | | | | | | |
| Process | H | | | | | | | | | | | | |
| Supplier | Н | | ļ | | | | | | | | | | |
| Training | Н | | | | | | | | | | | | |
| Unapproved | | | | | | | | | | | | | |
| | | | <u> </u> | 1 | | F | AUL | LT CATE | GORY | | 1 | | |
| Landi | ng (| Gear | | | | General | | | | | | | |
| | Г | Bending | | | | Bend | | Grain | | | Ovalized | [| Pressure/Forced |
| | П | Centre N | ot Conce | ntric to | o/s | BOM/Route | | Hardwa | re | | Over/Under | tolerance | Temperature/Cure |
| | | Cracks | | | | Broken/Damaged | | Inspect | on Incomplete | | Part Incorre | ct | Weld |
| | | Crushed/ | Crimped | | | Burrs | | Instruct | ions Incomplete | /Unclear | Part Lost/M | issing | Wrong Stock Pulled |
| | | Cuffs | | | | Contamination | | Mainte | enance | | Part Moved | | |
| | | Heat Trea | at | | | Countersink | | Mislabe | eled | | Positioned \ | Vrong _ | _ |
| | | Inspectio | n Strip in | Tube | | Cut Too Short | | Misread | i | | Power Loss/ | 'Surge | Other |
| | | Ripples ir | n Bend | | | Drill Holes | | Offset | | | | | |
| | | Torque V | Vaves in E | Extrusio | n 「 | Drawing | | Out of | Calibration | | | | |

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Finish Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

September-23-13 11:36:12 AM

| Work Order ID: | 107236 | | | | | | | |
|---------------------------|-------------------------------|----|----------|------------|------|----------|------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Parent Item: | D3913-041 | | | | | Star | t Date: 10/01/13 | Required Date: 10/04/13 |
| Parent Item Name: | Long Basket Base Assemby, 350 | | | | | Sta | rt Qty: 1.00 | Required Qty: 1.00 |
| D3913-9 Hinge Rib | Manufactured | No | | 100 | Each | 4.0000 | 1 B 1003 | 1 205 DAS |
| | | | Location | Loc Qty | | Loc Code | | 43 13 10 24 |
| | | | WA004 | 3 | | | | 0.89 |
| | | | 102353 | 3 | | | | _ |
| | | | WA005 | 1 | | | | _ |
| | | | 70138 | 1 | | | | _ |
| D3916-5 Light Rib | Manufactured | No | | 100 | Each | 18.0000 | B 103= | |
| | | | Location | Loc Oty | | Loc Code | B 107 | 318 → 2x |
| | | | WA004 | 3 | | | | <u> </u> |
| | | | 104316 | 1 | | | | - PAS 13.10.24 |
| | | | 94698 | 2 | : | | | - (43) 15.10.24 |
| | | | WA005 | 15 | i | | | |
| | | | 103589 | ϵ | , | | | |
| | | | 103590 | 4 | ļ | | | _ |
| | | | 77142 | 1 | | | | _ |
| | | | 82933 | 4 | | | | _ |
| D3916-041 Rib Assembly | Manufactured | No | | 100 | Each | 10.0000 | B 10286 | $(\frac{2}{8} \rightarrow 2)$ |
| | | | Location | Loc Qty | | Loc Code | | aka |
| | | | WA004 | 8 | 3 | | | - 13-10-24 |
| | | | 100359 | 8 | } | | | |
| | | | WA005 | 2 | 2 | | | A CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR OF THE CONTRACTOR |
| | | | 81444 | | 2 | | | _ |

| | | | | | | | | | | | DQA: | Date: | |
|---------------|-----|------|------|-----|--------|------------------------------------------|---------|----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------|------------|-----------------------------------------------|---------------------------|
| NCR: Y | es/ | / No | | | | WORK ORDER NON-C | ONFO | ORN | 1ANCE / UPDA | | QA Closed: | Date: | • |
| Work Orde | er: | | | | | DISPOSITION | | | | AGAINST DEF | PARTMENT | /PROCESS | |
| Part f | - | | | | | Rework Scrap Use-as-is Work Order Update | Th | N erm | Machining of orming or orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital orbital | Crosstube Small Fab Finishing Composite | | Water Jet d. Eng. Coor. re/Packaging Supplier | Engineering Quality Other |
| Root | | | | | Descri | ption of work order update | Initia | al | Action | ì | Sign & | | |
| Cause | İ | Date | Step | Qty | | or Non-conformance | Chief E | Eng | Descript | ion | Date | Verification | QC Inspector |
| Doc/Data | | | | | | | | | | | | | |
| Equip/Tooling | | | | | | | | Ì | | | | | • |
| Operator | | | | | | | | | | | | : | |
| Material | | | | | | , | | | | | | • | • |
| Setup | | | Ì | | | | | Ì | | | | | |
| Other | | | 1 | | | | | | | | | | |
| Process | | | | | ` | | 1 | | | 1 | | | |
| Supplier | | | | Ì | | | | į | | | | | |

Landing Gear General Bend Grain Pressure/Forced Bending Ovalized BOM/Route Hardware Over/Under tolerance Temperature/Cure Centre Not Concentric to O/S Broken/Damaged Inspection Incomplete Weld Part Incorrect Cracks Crushed/Crimped Burrs Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pulled Maintenance Cuffs Contamination Part Moved Positioned Wrong Heat Treat Countersink Mislabeled Other Inspection Strip in Tube Misread Power Loss/Surge Cut Too Short Ripples in Bend Drill Holes Offset Torque Waves in Extrusion Drawing Out of Calibration Turning Sequence Finish Out of Sequence Folio Wave/Twist in Tube Outside Dimensions

FAULT CATEGORY

Training Unapproved September-23-13 11:36:12 AM

| Work Order ID: | 107236 | | | | | | | |
|-------------------------------------|-------------------------------|----|----------|---------|------|----------|------------------|----------------------------------|
| Parent Item: | D3913-041 | | | | | Start | Date: 10/01/13 | Required Date: 10/04/13 |
| Parent Item Name: | Long Basket Base Assemby, 350 | | | | | Start | Qty: 1.00 | Required Qty: 1.00 |
| D4017-7 Rib | Manufactured | No | | 100 | Each | 9.0000 | 3 图1067 | 3 99→3× |
| | | | Location | Loc Oty | | Loc Code | | OAS CAO |
| | | | WA004 | 5 | | | | 43 13 · 10 · 24 |
| | | | 94821 | 5 | | | | 9-89 |
| | | | WA005 | 4 | | | | _ |
| | | | 69730 | 1 | | | | _ |
| | | | 82969 | 1 | | | | <u>.</u> |
| | | | 85435 | 1 | | | | _ ``` |
| | | | 88392 | 1 | | | | - , |
| D4017-9 Rib | Manufactured | No | | 100 | Each | 17.0000 | 2 B1069 | ² 22 → 2 _K |
| | | | Location | Loc Qty | | Loc Code | | VAS 1. |
| | | | WA004 | 10 | | | | 43 13.10.21 |
| | | | 107114 | 10 | | | | 9 <u>-8</u> 9 / |
| | | | WA005 | 7 | | | | |
| | | | 100536 | 4 | | | | _ |
| | | | 70341 | 2 | | | | _ |
| | | | 81445 | 1 | | | | *** |
| D4034-041 Aft Upper Rib Assembly | Manufactured | No | | 100 | Each | 7.0000 | 1 B107 | 167 - 1x |
| | | | Location | Loc Qty | | Loc Code | | |
| | | | WA004 | 6 | | | _ | - 243 13.10.2 |
| | | | 103357 | 2 | | | | 43 13 10 à |
| | | | 104214 | 4 | | | | - 9 ∼83 · |
| | | | WA005 | 1 | | | | |
| | | | 84048 | 1 | | | | _ |

| NCR: Y | ⁄es | / No | | | ţ | WORK ORDER NON-C | ONFOR | MANCE / UP | | DQA: | | |
|---------------------|---------|------|------|-----|--------|----------------------------------------------------------|-----------|--------------------------------------------|------------|--------|---------------------------------------------------------|---------------------------|
| Work Orde Part N | - No | | | | | DISPOSITION Rework Scrap Use-as-is Work Order Update | | Skid-tube Machining noforming Large Fab | AGAINST DE | Pro | /PROCESS Water Jet d. Eng. Coor. re/Packaging Supplier | Engineering Quality Other |
| Root | | | | | Descri | ption of work order update | Initial | Act | tion | Sign & | | |
| Cause | | Date | Step | Qty | C | or Non-conformance | Chief Eng | Desc | ription | Date | Verification | QC Inspector |
| Doc/Data | | | | | | | | | | | | |
| Equip/Tooling | | | | | | | | | | | | |
| Operator | | | | | | | | | | | | |
| Material | | | | | | | | | | | | |
| Setup | | | | , | | | | | | | | |
| Other | | | | | | | | | | | | |
| Process | П | | | | | | | | | | | |
| Supplier | П | | | | | | | | | | | |

FAULT CATEGORY Landing Gear General Pressure/Forced Bend Grain Ovalized Bending BOM/Route Over/Under tolerance Temperature/Cure Centre Not Concentric to O/S Hardware Part Incorrect Weld Broken/Damaged Inspection Incomplete Cracks Wrong Stock Pulled Instructions Incomplete/Unclear Part Lost/Missing Crushed/Crimped Burrs Maintenance Part Moved Cuffs Contamination Mislabeled Positioned Wrong Heat Treat Countersink Cut Too Short Power Loss/Surge Other Inspection Strip in Tube Misread Ripples in Bend Drill Holes Offset Drawing Out of Calibration Torque Waves in Extrusion Finish Out of Sequence Turning Sequence Folio Outside Dimensions Wave/Twist in Tube

Training Unapproved September-23-13 11:36:12 AM

Work Order ID: 107236 Required Date: 10/04/13 Parent Item: D3913-041 **Start Date:** 10/01/13 Start Qty: 1.00 r Required Qty: 1.00 Parent Item Name: Long Basket Base Assemby, 350 D4034-043 100 No Each 9.0000 Manufactured B 107159 Fwd Upper Rib Assembly Loc Qty Loc Code Location WA 103421 WA004 104209 WA005 103355 82980 2 100 Each 103.0000 D2581 Manufactured No Mounting Bracket Location Loc Oty Loc Code WA004 103 103076 24 103952 17 48 105886 70766 2 81253 82506 83230 85452 2 87706 99837 2 D2931 No 150 Each 2,122.0000 2 Manufactured Bumper Loc Code Location Loc Oty GA 124 124 ST021 1998 1998 86435

| | | | | | | | | | | | DQ | 4: Da | te: | |
|---------------|-------|-----------|------------|----------|--------|--------------------------------|-----|----------|------------------------|---------------------|------------|------------------------------|-----|---------------------|
| NCR: | Yes | / No | | | | WORK ORDER NON- | COI | NFORM | MANCE / UPD | DATE | | | | . , |
| | | | | | | | | | | | QA Close | d: Da | te: | |
| Work Ord | er. | | | | | DISPOSITION | | İ | | AGAINST DI | PARTMEN | T/PROCESS | | |
| Part I | • | | | | • | Rework Scrap | | 1 | Skid-tube Machining | Crosstube Small Fab | P | Water Jet rod. Eng. Coor. | — | Engineering Quality |
| NCR I | No. | | | | | Use-as-is Work Order Update | | 4 | noforming Large Fab | Finishing Composite | Rec/St | ore/Packaging Suṗplier | - | Other |
| Root | | | | | Descri | ption of work order update | T | Initial | Acti | ion | Sign & | | | |
| Cause | | Date | Step | Qty | (| or Non-conformance | Cł | nief Eng | Descr | iption | Date | Verificatio | n | QC Inspector |
| Doc/Data | | | | | | | | | | | Ī | · | | |
| Equip/Tooling | | | | | | | | | | | |] | | |
| Operator | Г | | | | | | | | | | | | | |
| Material | | | | | | | | | | | | | | |
| Setup | | İ | | | | | | | | | | } | | |
| Other | | | |] | | | | | | | | | | |
| Process | | | 1 | | | | | | | | | | | |
| Supplier | | | ł | | | | | | | | | į | | |
| Training | | | | | | | | | | | | | | |
| Unapproved | | | | | | | | | | | | | | |
| | | | - | * | | | FAU | LT CATE | GORY | · | | | | |
| Landi | ing (| Gear | | | | General | | | | | | | | |
| | | Bending | | | | Bend | | Grain | | | Ovalized | | | Pressure/Forced |
| | | Centre N | ot Conce | ntric to | o/s | BOM/Route | | Hardwa | re | | Over/Und | er tolerance | | Temperature/Cure |
| | | Cracks | | | | Broken/Damaged | Г | Inspecti | on Incomplete | | Part Incor | rect | | Weld |
| | | Crushed/ | 'Crimped | | | Burrs | | Instruct | ions Incomplete/L | Inclear | Part Lost/ | Missing | | Wrong Stock Pulled |
| | Г | Cuffs | | | | Contamination | | Mainte | enance | | Part Move | ed | | _ |
| | | Heat Tre | at | | | Countersink | | Mislabe | eled | | Positioned | d Wrong | | |
| | | Inspectio | n Strip in | Tube | | Cut Too Short | | Misread | d | | Power Los | s/Surge | | Other |

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

September-23-13 11:36:13 AM

| Work Order ID: Parent Item: Parent Item Name: | 107236 D3913-041 Long Basket Base Assemby, 350 | | | | | | Date: 10/01/13 Qty: 1.00 | Required Date: 10/04/13 Required Qty: 1.00 |
|-----------------------------------------------|------------------------------------------------------|----|----------|---------|------|----------|-----------------------------|--------------------------------------------|
| D3913-15 Wide Handle Plate | Manufactured | No | | 100 | Each | 9.0000 | 1 B977 | 1 19 |
| | | | Location | Loc Qty | | Loc Code | | 0AS 13.10.24 |
| | | | WA004 | 9 | | | | 43 13 10 27 |
| | | | 104675 | 4 | | | | |
| | | | 97719 | 5 | | | | |
| D4016-1 Hinge Half, Base | Manufactured | No | | 100 | Each | 68.0000 | 3 B_1034 | 3 1/4 → 3× |
| | | | Location | Loc Qty | | Loc Code | | ~ A ~ |
| | | | WA004 | 68 | | | | - OAS 13.10.2 |
| | | | 103414 | 28 | | | | |
| | | | 104200 | 20 | | | | |
| | | | 106646 | 20 | | | | _ |
| D4021-1 Handle Plate | Manufactured | No | | 100 | Each | 55.0000 | 3 B_105 | ³ *883 → 3r |
| | | | Location | Loc Qty | | Loc Code | | |
| | | | WA004 | 55 | | | | DAS 13.10.2 |
| | | | 100366 | 8 | | | | _ 43 / |
| | | | 100649 | 4 | | | | |
| | | | 103509 | 25 | | | | |
| | | | 105883 | 15 | | | | _ |
| | | | 94596 | 3 | | | | <u> </u> |
| D4021-5 | Manufactured | No | | 100 | Each | 34.0000 | 2 | 2 BL 13-10-0 |
| Blanking Plate | | | | | | | | OL. UIG C |
| | | | Location | Loc Qty | | Loc Code | | |
| | | | ST084 | 34 | | | | _ |
| | | | 103399 | 27 | | | 2 | _ |
| | | | 103829 | 6 | | | | |
| | | | 85065 | 1 | | | | _ |

| DQA: | Date: | |
|------|-------|--|
| | | |

WORK ORDER NON-CONFORMANCE / UPDATE

NCR: Yes / No

| | | | | | | | | | | | QA Closea: | Date | • |
|---------------|----------------|------------|------------|----------|--------------------|------------------------------------------|----------------------------------------------|----------|--------------------------------------------|-----------------------------------------|---------------|----------------------------------------------|---------------------------|
| Work Orde | er: | | | | | DISPOSITION | | | | AGAINST DE | PARTMENT, | PROCESS | |
| Part N | _ | | | | | Rework Scrap Use-as-is Work Order Update | | Therm | Skid-tube Machining noforming Large Fab | Crosstube Small Fab Finishing Composite | 1 | Water Jet d. Eng. Coor. e/Packaging Supplier | Engineering Quality Other |
| | _ | | | | | | ' | | | | 1 | | <u> </u> |
| Root | | | | | Descri | ption of work order update | In | itial | Act | tion | Sign & | | |
| Cause | | Date | Step | Qty | (| or Non-conformance | Chie | ef Eng | Descr | ription | Date | Verification | QC Inspector |
| Doc/Data | | | | | | | | | | | : | | |
| Equip/Tooling | _ | | | | | | | | | | | | |
| Operator | \dashv | ļ | | | | | | | | | | 4 | |
| Material | \blacksquare | | | | | | | | | | | | |
| Setup | | | | ! | | | | | | | | | |
| Other | Щ | | | | | | | | | | | | |
| Process | \square | | | | | | | | | | | | |
| Supplier | | | | | | | 1 | | | | | | |
| Training | H | | | | | | | | | | | | |
| Unapproved | LL | | | ! | | | <u> </u> | CATE | COPY | | l | | |
| Landii | na Ga | | | | | General | HULI | CATE | GORT | | | | |
| Lanui | | ending | | | | Bend | | Grain | | | Ovalized | Г | Pressure/Forced |
| | | Centre No | nt Concer | ntric to | | BOM/Route | - | Hardwa | re | <u> </u> | Over/Under | tolerance | Temperature/Cure |
| | —— | Cracks | , conce | | ~,~ - | Broken/Damaged | - | | ion Incomplete | | Part Incorred | | Weld |
| | \vdash | Crushed/0 | Crimped | | - | Burrs | \blacksquare | - | ions Incomplete/l | Unclear | Part Lost/Mi | | Wrong Stock Pulled |
| | \vdash | Cuffs | | | | Contamination | - | | enance | | Part Moved | , C |] |
| | - | leat Trea | t | | <u> </u> | Countersink | H | Mislabe | eled | | Positioned V | Vrong | |
| | Пı | nspection | n Strip in | Tube | | Cut Too Short | \prod_{i} | Misread | i | | Power Loss/ | Surge | Other |
| | Πf | Ripples in | Bend | | <u> </u> | Drill Holes | П | Offset | | | | <u> </u> | |
| | \Box | Torque W | aves in E | xtrusio | n [| Drawing | | Out of 0 | Calibration | | | | |
| | | Furning S | equence | | | Finish | | Out of S | Sequence | | | | |
| | \square | Wave/Tw | ist in Tul | ре | | Folio | | Outside | Dimensions | | | | |

September-23-13 11:36:13 AM

Work Order ID:

107236

Parent Item:

D3913-041

Parent Item Name:

Long Basket Base Assemby, 350

Start Date: 10/01/13

Required Date: 10/04/13

Start Qty: 1.00

Required Qty: 1.00

| | Parent Item Name: | Long Basket Base Assemby, 350 | | | | | | Start | Qty: 1.00 | Required Qty: 1.00 | |
|---|---------------------------------------|-------------------------------|-----|----------|-------------------|------------------------|------|----------|---------------|---------------------------------------------------------|-----|
| • | D4020-11 End Mesh, Basket | Manufactured | No | | | 100 | Each | 25.0000 | 3 78 | 1693 →2x G(13 | 416 |
| | | | | Location | | Loc Qty | | Loc Code | | • | ` |
| | | | | WA004 | | 22 | | | | | |
| | | | | | 107053 | 22 | | | | | |
| | | | | WA007 | | 3 | | | | | |
| • | | | | | 81442 | 2 | | | | : | |
| | | | | | 84972 | 1 | | | | ' | |
| | D4672-1 | Manufactured | No | | | 100 | Each | 12.0000 | 2 | $\frac{2}{2}$ \Rightarrow \Rightarrow \Rightarrow | |
| | Blanking Plate | | | | | | | | D 10 | 0820 > 2 ₁ | ⇒ |
| | | | | Location | , | Loc Oty | | Loc Code | | PAS 13.10.29 | |
| | | | | WA004 | | 8 | | | | _ 43 13.10.29 | 1 |
| | | | | | 101186 | 2 | | | | | |
| | | 1 | | | 105887 | 6 | | | | | |
| | | | | WA005 | 00252 | 4 | | | | <u> </u> | |
| | 84204EV0 55 1/F | | Nie | | 88253 | 100 | | 964.2726 | | | |
| | M304EX0.75-16F Expanded Metal Flat SS | Purchased | No | | | 100 | sf | 864.2736 | 33 | 33 (/////////////////////////////////// | |
| | Expanded Metal Flat 55 | | | | | | | | | 90/3//3 | =- |
| | | | | Location | Ţ | Loc Oty | | Loc Code | | | |
| | | | | WA007 | 105155 | 864.2735977 | | | c | | |
| | | | | | 125457 M126052 | 0.00004402 42.02608 | | | | | |
| | | | | | M126134 | 108.417474 | | | | | |
| | | | | | M126500 | 73.83 | | | - | | |
| | | | | , | M126899 | 640 | | | 33.0 | | <. |
| | | | | | | | | | | | |

| | | | | | | | | | | DQA: | Date | : |
|---------------|----------------|---------------|-----------|----------|----------------------------|----------|--------------|------------------|------------|--------------|---------------------------------------|--------------------|
| NCR: Y | es / N | o | | | WORK ORDER NON-O | | NFORM | ANCE / UP | DATE | | | * |
| | • | | | | | | | | | QA Closed: | Date | : |
| Work Orde | ari. | | | | DISPOSITION | | | | AGAINST DE | PARTMENT | /PROCESS | |
| WOIK OIGE | | | | | Rework | 1 | | Skid-tube | Crosstube | 1 | Water Jet | Engineering |
| Part N | No. | | | | Scrap | 1 | | Machining | Small Fab | Pro | d. Eng. Coor. | Quality |
| | - | | | | Use-as-is | | Therm | noforming | Finishing | Rec/Sto | re/Packaging | Other |
| NCR N | No | | | | Work Order Update |] | | Large Fab | Composite | | Supplier | |
| Root | | | | Descri | ption of work order update | | Initial | Ac | tion | Sign & | | |
| Cause | Da | e Step | Qty | (| or Non-conformance | Ch | nief Eng | Desc | ription | Date | Verification | QC Inspector |
| Doc/Data | | | | | | İ | | | | | | |
| Equip/Tooling | | | | | | | | | | | | |
| Operator | | . | | | | | | | | | | |
| Material | | | | | | | | | | | | |
| Setup | | - |] | | | | | | | | | |
| Other | | | | | | | | | | | | |
| Process | | | | | | | | | | | | , |
| Supplier | Ш | | | ļ | | | | | | | | |
| Training | Ш | | | 1 | | | | | | | | |
| Unapproved | , | | | | | | | | | | | |
| | | | | | | AUI | LT CATE | GORY | | | · · · · · · · · · · · · · · · · · · · | |
| Landi | ng Gear | | | _ | General | | 7 | | | 7 | _ | \neg |
| | Bend | _ | | <u> </u> | Bend | | Grain | | | Ovalized | <u> </u> | Pressure/Forced |
| | — | e Not Conce | entric to | O/S | BOM/Route | <u>_</u> | Hardwa | | _ | Over/Under | <u> </u> | Temperature/Cure |
| | Crack | | | | Broken/Damaged | L | 4 | ion Incomplete | | Part Incorre |)— | Weld |
| | ⊢ ⊢ | ed/Crimped | t | | Burrs | | -{ | ions Incomplete/ | 'Unclear | Part Lost/M | issing | Wrong Stock Pulled |
| | Cuffs | | | | Contamination | | Mainte | | | Part Moved | | |
| | Heat | Treat | | | Countersink | | Mislabe | eled | | Positioned V | | - |
| | Inspe | ction Strip i | n Tube | | Cut Too Short | | Misread | t | | Power Loss/ | Surge | Other |
| 1 | Pinni | oc in Rand | | | Drill Holes | 1 | Offset | | | | | |

Out of Calibration
Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish Folio September-23-13 11:36:13 AM

| Work Order ID: Parent Item: | 107236 D3913-041 | | | | | | Pate: 10/01/13 | | Required Date: 10/04/13 |
|--------------------------------|-------------------------------|-----------------------------------------|---------------------|---------|------|------------|----------------|-------------|-------------------------|
| Parent Item Name: | Long Basket Base Assemby, 350 | | | | | Start | Qty: 1.00 | 1 | Required Qty: 1.00 |
| MS20600-AD4W3 Cherry Rivets | Purchased | No | | 150 | Each | 729.0000 | 2 | 2 | Bl 13-1030 |
| | | Location | on_ | Loc Qty | | Loc Code | | | |
| | | ST311 | | 596 | | | | | |
| | | 5.511 | 122151 | 4 | | | | | |
| | | | 122452 | 4 | | | | | |
| | | | 123525 | 288 | | | | | |
| | | | 124231 ₄ | 300 | | | \sim 2 | | |
| | | WA003 | • | 133 | | | - | | |
| | | *************************************** | 107939 | 133 | | | | | • |
| MS21042L3 | Purchased | No | 107757 | 150 | Each | 5,946.0000 | 6 | 6 | BL 13-11-30. |
| Nut | | | | | | | | | |
| | | Location | <u>on</u> | Loc Qty | | Loc Code | | | |
| | | FP001 | | 3 | | | | | |
| | | | 122141 | 3 | | | | | |
| | | GA | | 18 | | | | | |
| | | | 122452 | 18 | | | | | |
| | | ST314 | | 304 | | | | | |
| | | | 111668 | 1 | | | <u></u> | | |
| | | | 117885 | 32 | | | | | |
| | | | 119017 | 55 | | | | | |
| | | | 119075 | 138 | | | | | |
| | | | 123265 | 43 | | | | | |
| | | | M126036 | 35 | | | | | |
| | | ST506 | | 1249 | | | | | |
| | | | 123900 | 870 | | | | | |
| | | | 124291 | 379 | | | | | |
| | | ST510 | | 4372 | | | | _ | |
| | | 51510 | M126275 / | 372 | | | | | |
| | | | M126333 | 4000 | | | (0 | | |

| NCR: Yes / No WORK ORDER NON-CONFORMANCE / UPDATE | | | | | | | | | | | | | | | |
|-------------------------------------------------------------------------------------------|----------|------------------------------------------------------------------------------|------|----------|----------|------------------------------------------------------|----------------------------|----------------------------------------------|-------------|---------------------------------------------------------|-----------------------------------------------------------------------------------|----------------------------------------------------------|--------------|--|--|
| | | | | | | | | | | | QA Closed: | Date: | | | |
| Work Orde | er: | | | | | DISPOSITION | AGAINST DEPARTMENT/PROCESS | | | | | | | | |
| Part N | - | | | | | Scrap Machining Small Use-as-is Thermoforming Finish | | | | Crosstube Small Fab Finishing Composite | Water Jet Engineering Prod. Eng. Coor. Quality Rec/Store/Packaging Other Supplier | | | | |
| Root | | | | | Descri | ption of work order update | l | nitial | Act | ion | Sign & | | | | |
| Cause | | Date | Step | Qty | • | or Non-conformance | Ch | ief Eng | Descr | iption | Date | Verification | QC Inspector | | |
| Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved | | | | | | | | | | | | | | | |
| | | | | | | | AUL | T CATE | GORY | | | | | | |
| Landi | | | | | _ | General | | 1 | | Γ | ٦ | _ | 7 | | |
| | | Bending Centre Not Concentric to O/S Cracks Crushed/Crimped Cuffs Heat Treat | | | | Bend BOM/Route Broken/Damaged Burrs Contamination | Instruct Mainte | on Incomplete ions Incomplete/U enance | Jnclear | Ovalized Over/Under Part Incorre Part Lost/M Part Moved | ct | Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled | | | |
| | \vdash | Heat Treat Inspection Strip in Tube | | | | Countersink | - | Mislabeled | | | Positioned \ | _ | Other | | |
| 1 | | | | rube | | Cut Too Short Drill Holes | - | Misread Offset | ז | L. | Power Loss/ | Surge | Joiner | | |
| | \vdash | Ripples ir Torque V | | Sytrucia | <u> </u> | Drawing | \vdash | 4 | Calibration | | | | | | |
| | \vdash | Turning S | | | '' | Finish | \vdash | 4 | Sequence | | - | | | | |

Outside Dimensions

DQA:

Date:

Wave/Twist in Tube

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

September-23-13 11:36:13 AM

Work Order ID:

107236

Parent Item:

D3913-041

Start Date: 10/01/13

Required Date: 10/04/13

Page 8

Start Oty: 1.00

Paguired Oty: 1.00

| Parent Item Name | : Long Basket Base A | Assemby, 350 | | | | | | Start | Qty: 1.00 | | Required Qty: 1.00 |
|-------------------------|----------------------|--------------|----|----------|------------------|------------|-------|------------|-----------------------------------------|-------------------------------------------|--------------------|
| NAS1149F0332P Washer | | Purchased | No | | | 150 | Each | 8,538.0000 | 12 | 12 | DAS 13-10-30 |
| | | | | Location | 1 | Loc Oty | | Loc Code | | | 28 9-89 |
| | | | | GA | | 182 | | | | | |
| | | | | | 122063 | 182 | ; | | | | |
| | | | | ST294 | | 158 | ; | | | | |
| | | | | | 122063 | 158 | ; | | | ···· | |
| | | | | ST295 | | 3 | 1 | | | | |
| | | | | | 123352 | 3 | ŀ | | | | |
| | | | | st510 | | 3195 | i | | | | |
| | | | | | 123900 | 3195 | i | | <i>lc</i> | ₹ X | |
| | | | | ST510a | | 5000 | | | | | • |
| | | | | | 125646 | 5000 | | | | | |
| AN3-10A | | Purchased | No | | | 150 | Each | 350.0000 | 6 | 6 | DAS 28 |
| Bolt | | | | | | | | | NOTICE AND A SECOND | A. C. C. C. C. C. C. C. C. C. C. C. C. C. | 9-89 |
| | | | | Location | <u>n</u> | Loc Qty | | Loc Code | | | |
| | | | | ST351 | 10.4001 | 14 | | | | | |
| | | | | | 124221 124858 | 3 | | | | - | |
| | | | | CT:12 | 124030 | 11 | | | | | |
| | | | | ST513 | m125709 | 336 336 | | | | | |
| 4 N/0 CO 1 DO | NAS1149DN832J | D 1 1 | No | | 11123709 | 150 | Each | 0.0000 | <i>Q</i> | · <u>/</u> ~ | DAS |
| AN960JD8 Washer | NA31149DN632J | Purchased | NO | | | 130 | Lacii | 0.0000 | · • • • • • • • • • • • • • • • • • • • | ک باکرار جس | 28 |
| w asiici | | | | | | | | | 100 | 0519 | 28 9-89 |
| | | | | | | | | | | • | |

| Equip/Tooling Operator Omerator Operator Omerator Operator Omerator Operator | | | | | | | | | | | | DQA: | Da | ite: | | |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|----------|------|-----------|----------|--------------------|----------------------------|-------------------------|----------------------------|------------|------------------------|---|-----------------------------------------|-------------|----------|-----------------|--|
| Work Order: Part No. Part No. NCR No. Rework Scrap Use-as-is Work Order Update Description of work order update Fauip/Tooling Operator Other Process Supplier Charage Fau Chief Eng Charage Fauip/Tooling Cher Cher Cher Cher Cher Cher Cher Cher | NCR: Y | es | / No | | | | WORK ORDER NON-O | 100 | NFOR | MANCE / UP | DATE | | • | | | \$ | |
| Rework Order: Part No. Part No. Brown Scrap Work Order Update Scrap Large Fab Composite Supplier Rec/Store/Packaging Composite Supplier Rec/Store/Packaging Composite Supplier Other Cause Date Step Qty Or Non-conformance Chief Eng Description Doc/Data Equip/Tooling Operator Material Scrap Large Fab Supplier Other Process Supplier FAULT CATEGORY Large Fab Corosstube Machining Small Fab Prod. Eng. Coor. Quality Machining Finishing Rec/Store/Packaging Other Quality Description Other Date Step Qty Or Non-conformance Chief Eng Description Other Date Step Qty Or Non-conformance Chief Eng Description Other Date Step Qty Or Non-conformance Chief Eng Description Other Date Step Qty Or Non-conformance Chief Eng Description FAULT CATEGORY Landing Gear General | | | | | | | | | | | | | QA Closed: | Da | ite: | | |
| Rework Scrap Use-as-is Work Order Update Step Date Step Qty Description of work order update acquip/Tooling Operator Other Setup Other Setup Coperator Step Use Step Qty Setup Setup Coperator Step Step Step Step Step Step Step Step | Work Order: | | | | | | DISPOSITION | | AGAINST DEPARTMENT/PROCESS | | | | | | | | |
| Cause Date Step Qty Or Non-conformance Chief Eng Description Date Verification QC Inspector Doc/Data | Part No. | | | | | | Scrap Use-as-is | Machining Thermoforming | | | Small Fab Finishing | | Prod. Eng. Coor. Rec/Store/Packaging | | | Quality | |
| Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved FAULT CATEGORY FAULT CATEGORY General | Root | | | | | Descri | ption of work order update | | Initial | Ac | tion | | Sign & | | | | |
| Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved Unapproved Landing Gear General | Cause | | Date | Step | Qty | | or Non-conformance | Ch | ief Eng | Desc | ription | | Date | Verificatio | 'n | QC Inspector | |
| Operator Material Setup Other Process Supplier Training Unapproved Unapproved Landing Gear General | Doc/Data | | | | | | · · · · · · | | | | | | | | | | |
| Material Setup Other Process Supplier Training Unapproved Unapproved Landing Gear General | Equip/Tooling | | | | | | | ١ | | | | | | | | | |
| Setup Other Process Supplier Training Unapproved Landing Gear General | Operator | Ц | | | | | | | | | | | | | | | |
| Other Process Supplier Training Unapproved FAULT CATEGORY Landing Gear General | Material | _ | | | | | | | | | | | | | | | |
| Process Supplier Training Unapproved Landing Gear General | Setup | _ | | | | | | | | | | | | | | | |
| Supplier Training Unapproved FAULT CATEGORY Landing Gear General | 1 F | 4 | | | | | | | | | | | | | | | |
| Training Unapproved FAULT CATEGORY Landing Gear General | ! F | _ | | | | | | ĺ | | | | | | | | | |
| FAULT CATEGORY Landing Gear General | I - | _ | | | | İ | | | | | | | | | | | |
| FAULT CATEGORY Landing Gear General | . T | \dashv | | | • | | | | | | | | | 1 | | | |
| Landing Gear General | Unapproved | | | i | | <u> </u> | | <u> </u> | TCATE | CORY | | | | | | 1 | |
| | 1 | | ` | | | | | AUI | LICATE | GORT | | | | | | | |
| j j Benging i Idena j Idian j Jordin j Jordin j Jovanzea i jeriessare/roicea | | | | | | | 7 | | Crain | | | | Ovalizad | | | Drossuro/Forcad | |
| Centre Not Concentric to O/S BOM/Route Hardware Over/Under tolerance Temperature/Cure | | \dashv | ~ | nt Canca | atric ta | ~ - | = | - | - | | | | 1 | tolerance | \vdash | -{ | |
| Cracks Broken/Damaged Inspection Incomplete Part Incorrect Weld | | \dashv | | or concei | itric to | ⁰ /3 - | | \vdash | 4 | | _ | 1 | | | - | | |

Instructions Incomplete/Unclear

Maintenance

Out of Calibration

Out of Sequence

Outside Dimensions

Mislabeled

Misread

Offset

Part Lost/Missing

Positioned Wrong

Power Loss/Surge

Part Moved

Wrong Stock Pulled

Other

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Crushed/Crimped

Inspection Strip in Tube

Torque Waves in Extrusion

Cuffs

Heat Treat

Burrs

Contamination

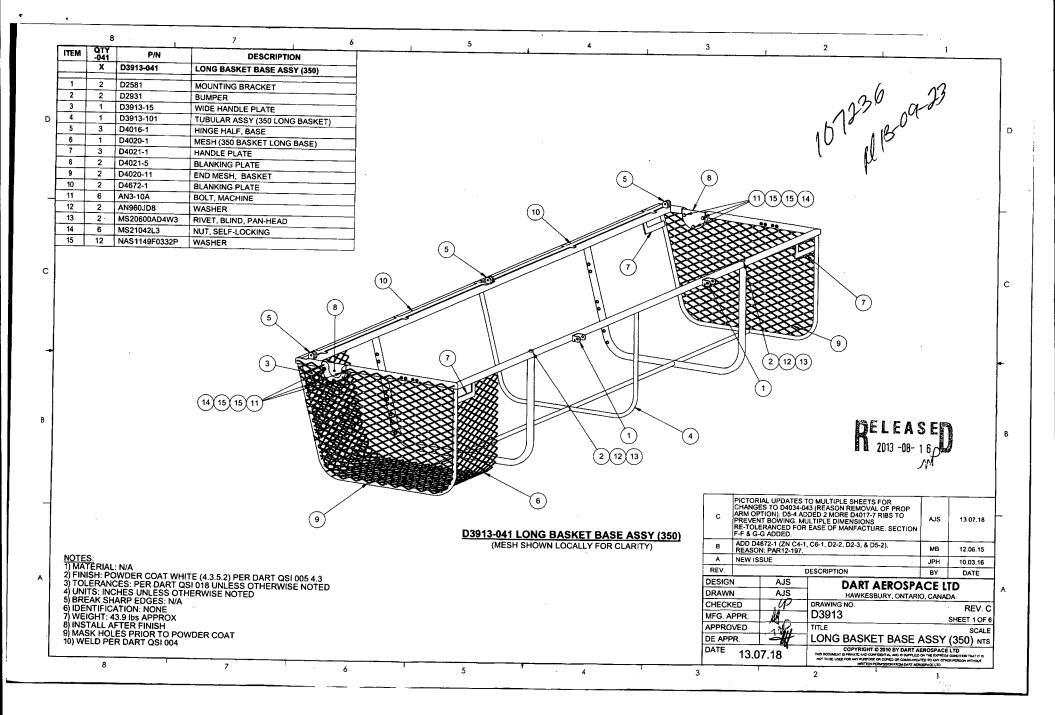
Countersink

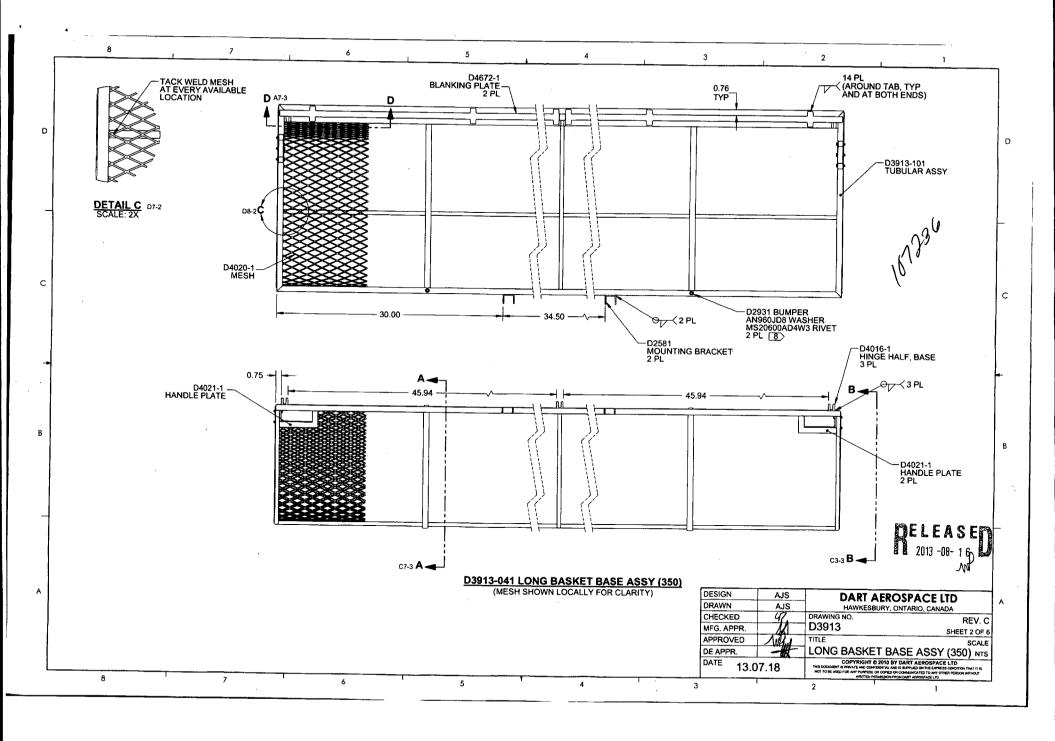
Cut Too Short Drill Holes

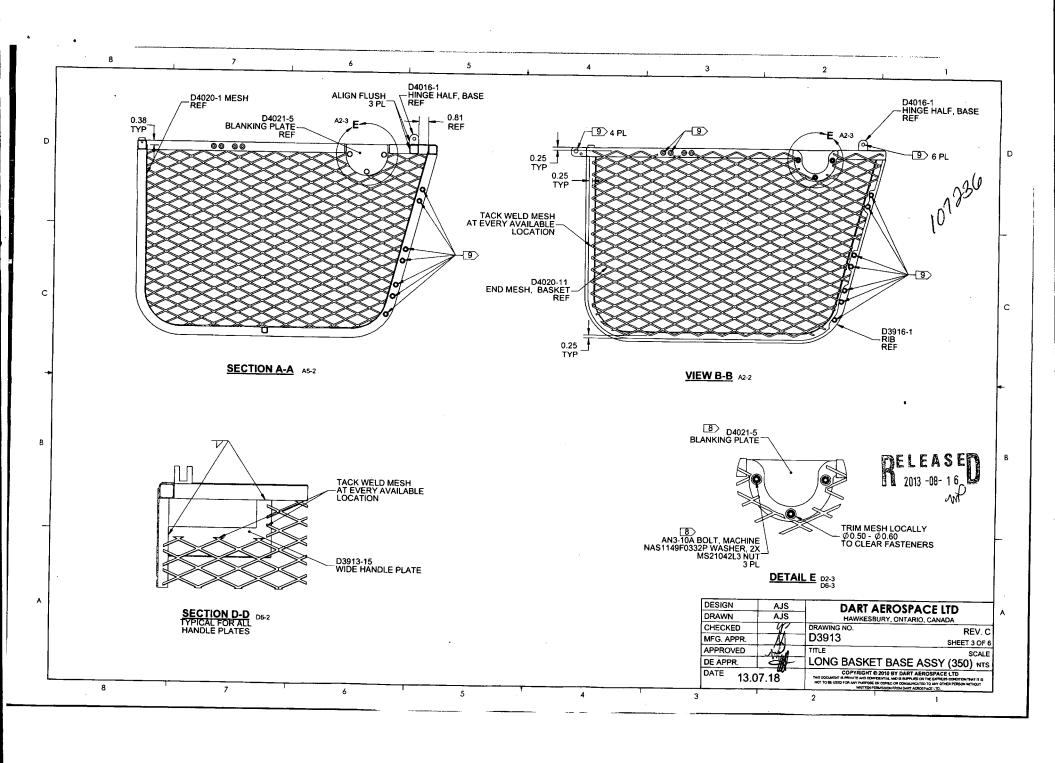
Drawing

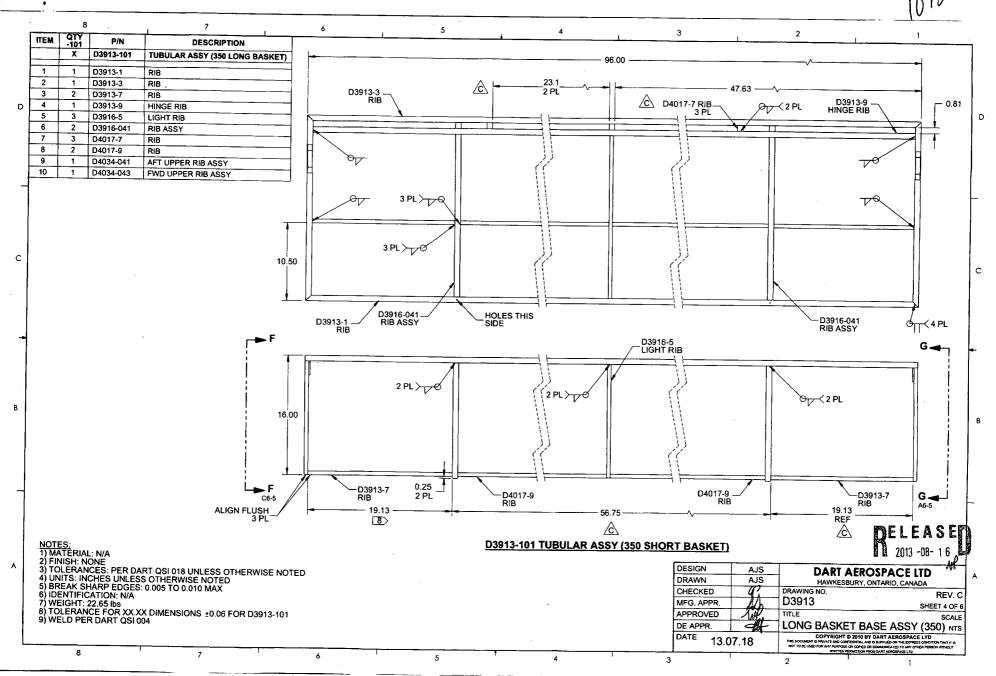
Finish

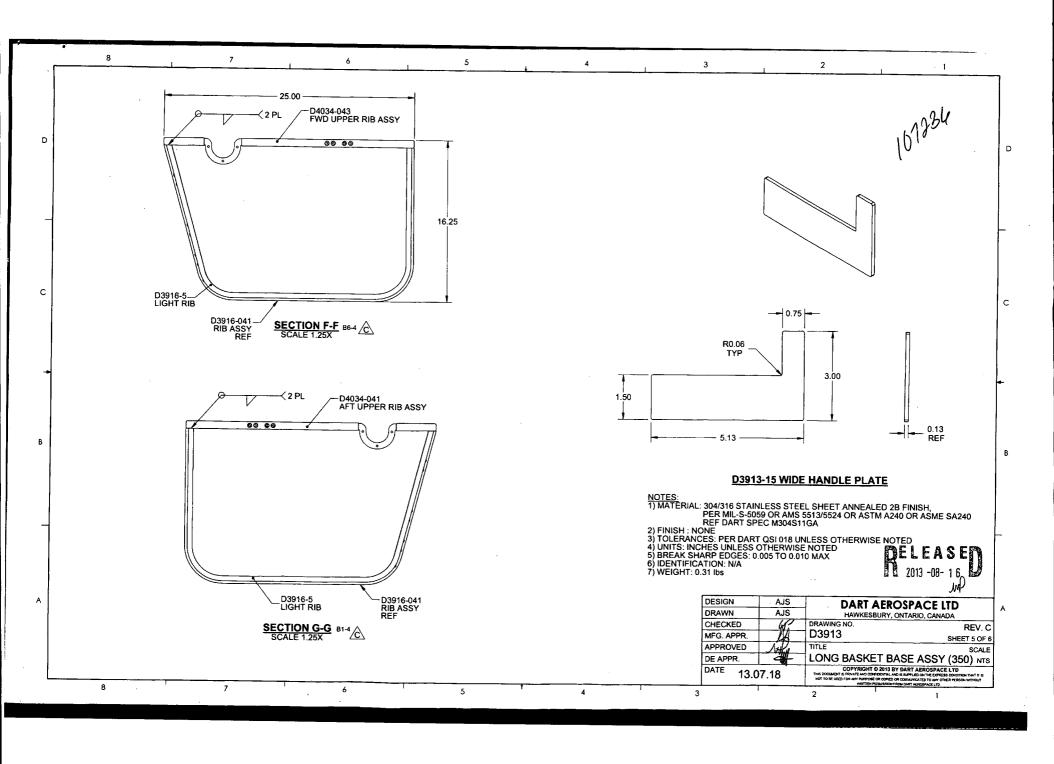
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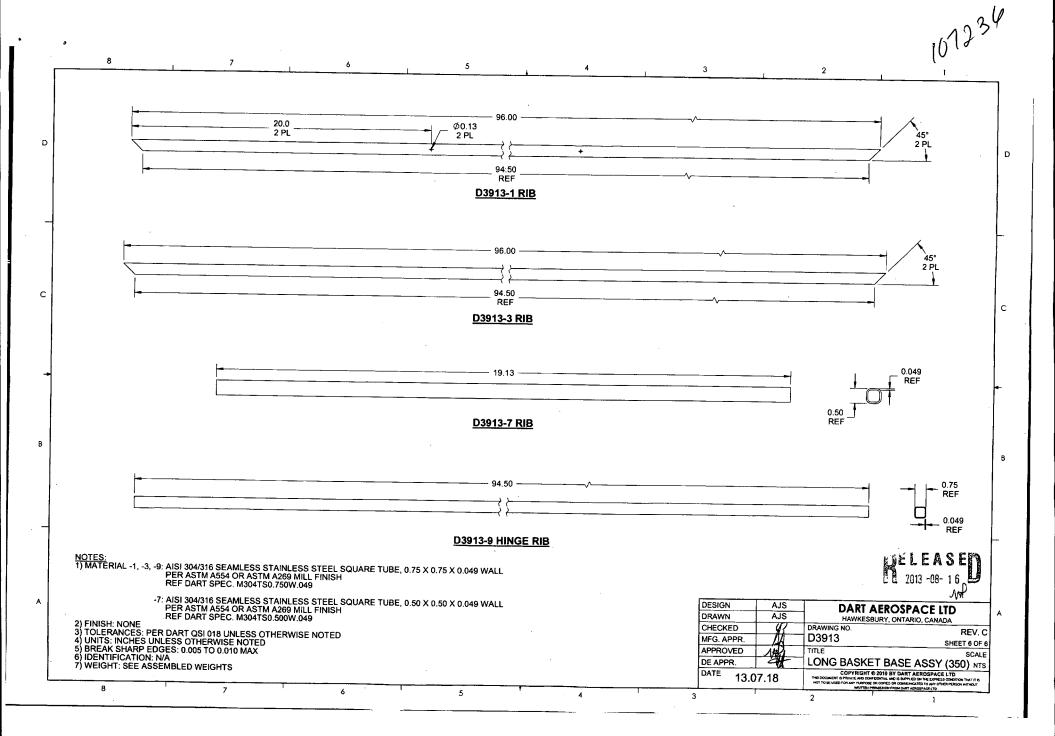


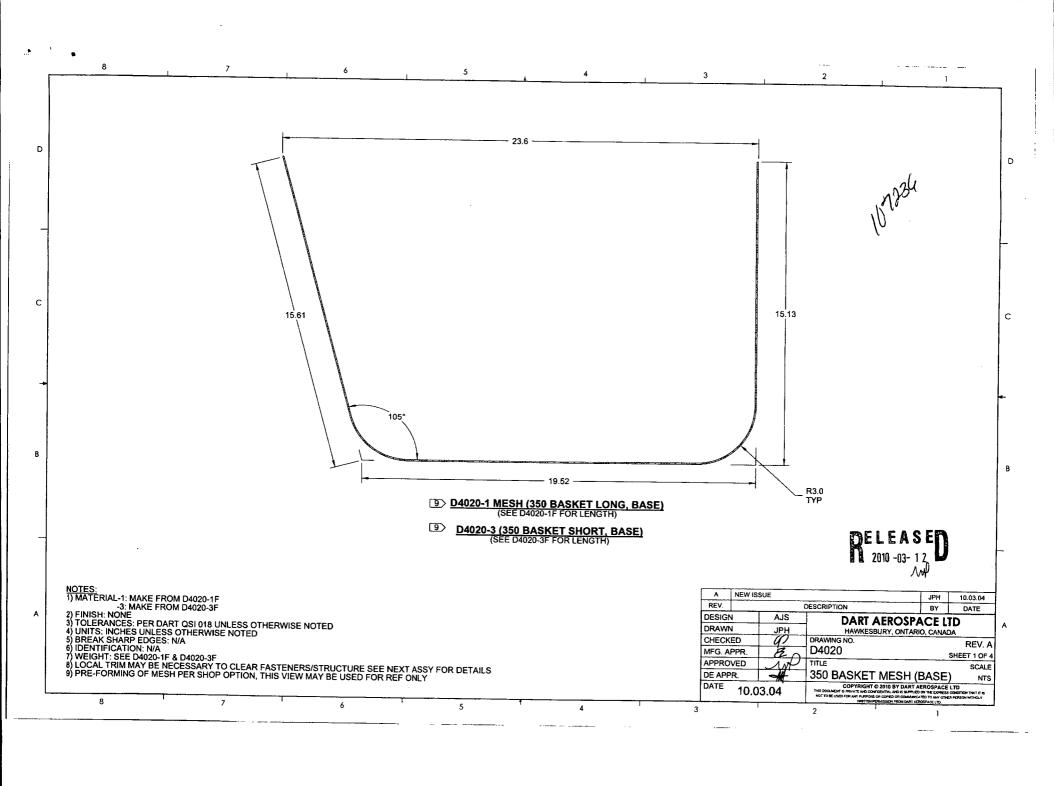












8 D4020-5: 95.25 D D4020-7: 56.00 21.75 В 2.00 1.25 D4020-7 D4020-5 25.00 44.66 D4020-5 MESH (350 BASKET LONG, LID)
 (LOCAL SECTION MESH SHOWN FOR CLARITY) D4020-7 MESH (350 BASKET SHORT, LID) (LOCAL SECTION MESH SHOWN FOR CLARITY) NOTES: 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F REF DART SPEC. M304EX0.75-16F 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT -5: 0.80 lbs APPROX
-7: 4.49 lbs APPROX
8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06. DESIGN AJS DART AEROSPACE LTD DRAWN JPH HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4020 MFG. APPR. SHEET 2 OF 4 TITLE APPROVED SCALE 350 BASKET MESH (BASE) DE APPR. COPYRIGHT @ 2010 BY DART AEROSPACE LTD
has booked it servict and coveration, and is served on the domes control that it is
not to sell use of one with relations to coverage of common and that of the relation without
with the representation from users all defended to the control
with the representation from users all defended to DATE 10.03.04 8 5

0.40 8 R1.44 REF 15.50 2.00 0.38 5.64 R3.38 8 2 PL REF 9 D4020-11 END MESH, BASKET

DESIGN AJS DART AEROSPACE LTD DRAWN JPH HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. A D4020 MFG. APPR. SHEET 3 OF 4 APPROVED TITLE SCALE 350 BASKET MESH (BASE) DE APPR COPYRIGHT © 2010 BY DART AEROSPACE LTD
IS SPINATE AD COMPOSITIO, AND IS SPINED OF THE EXPRESS COMMON
REFORM ANY EXPRESS OF CORES OF COMMON ANY EXPRESS OF COMMON ANY EXPRESS OF COMPOSITION ON ANY EXPRESS OF COMMON ANY EXPRESS OF COMMON ANY EXPRESS OF COMPOSITION OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE P DATE 10.03.04

NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 1.22 lbs

8

C

8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS 9) TOLERANCE ON XX.XX DIMENSIONS \pm 0.06.

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